1 Identification

- Product identifier
  - Trade name: ASA

- Relevant identified uses of the substance or mixture and uses advised against
  No further relevant information available.

- Application of the substance / the mixture
  Various

- Details of the supplier of the safety data sheet
  Manufacturer/Supplier:
  Stratasys, Inc.
  7665 Commerce Way
  Eden Prairie, MN 55344
  USA

  For information in Europe contact:
  C.S.B. GmbH
  Düsseldorfer Straße 113
  D-47809 Krefeld
  Germany

- Information department: Sales / Technics
- Emergency telephone number: see above

2 Hazard(s) identification

- Classification of the substance or mixture
  The product is not classified according to the Globally Harmonized System (GHS).

- Classification according to Directive 67/548/EEC or Directive 1999/45/EC
  Void

- Information concerning particular hazards for human and environment: not applicable

- Classification system:
  The product does not have to be labelled due to the calculation procedure of the “General Classification guideline for preparations of the EU” in the latest valid version.

- Label elements
  - GHS label elements Void
  - Hazard pictograms Void
  - Signal word Void
  - Hazard statements Void
  - Classification system
  - NFPA ratings (scale 0–4)
    - Health = 0
    - Fire = 1
    - Reactivity = 0

- HMIS
  - Health = 0
  - Fire = 1
  - Reactivity = 0

- Other hazards
  - Results of PBT and vPvB assessment
    - PBT: Not applicable.
    - vPvB: Not applicable.

(Contd. on page 2)
Trade name: ASA

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Acrylonitrile-Styrene-Acrylate Copolymer
- Dangerous components: Void

<table>
<thead>
<tr>
<th>Other components:</th>
</tr>
</thead>
<tbody>
<tr>
<td>26299-47-8 Butyl acrylate, acrylonitrile, styrene polymer &gt; 98%</td>
</tr>
</tbody>
</table>

4 First-aid measures

- Description of first aid measures
- General information Remove contaminated clothing.
  - After inhalation
    Supply fresh air; consult doctor in case of complaints.
    After inhalation of decomposition products, remove the affected person to a source of fresh air and keep calm. Provide medical aid.
  - After skin contact
    Wash with soap and water.
    After contact with the molten product, cool rapidly with cold water.
    If skin irritation continues, consult a doctor.
    Do not pull solidified product away from the skin.
    Call a doctor immediately.
  - After eye contact
    Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
    Remove contact lenses, if present and easy to do.
  - After swallowing
    Rinse out mouth and then drink plenty of water.
    If symptoms persist consult doctor.
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed symptomatic treatment

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents
  CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
  For safety reasons unsuitable extinguishing agents Water with full jet.
  Special hazards arising from the substance or mixture
  Risk of dust explosion.
  In case of fire, the following can be released:
    Nitrogen oxides (NOx)
    Carbon monoxide and carbon dioxide
  In certain fire conditions, traces of other toxic gases cannot be excluded, e.g.:
    Styrene
    Acrylnmonomeres, Acrylcompounds
- Advice for firefighters
- Protective equipment: Wear self-contained respiratory protective device.
- Additional information
  Cool endangered receptacles with water spray.
  Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.
6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
  Ensure adequate ventilation
  Avoid formation of dust.
  Keep away from ignition sources
  Do not breathe dust.
  Avoid contact with skin and eyes.
  Danger of slipping on leaked/spilled product.
- Environmental precautions: Do not allow to enter sewers/surface or ground water.
- Methods and material for containment and cleaning up:
  Ensure adequate ventilation.
  Pick up mechanically.
  Send for recovery or disposal in suitable receptacles.
  Dispose of the collected material according to regulations.

Reference to other sections
See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- Precautions for safe handling
  Ensure good ventilation/exhaustion at the workplace.
  Prevent formation of dust.
  Any deposit of dust which cannot be avoided must be regularly removed.
  Do not breathe dust.
  Make sure that all applicable workplace limits are observed.
- Information about protection against explosions and fires:
  Dust can combine with air to form an explosive mixture.
  Keep ignition sources away - Do not smoke.
  Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities
- Storage
  Requirements to be met by storerooms and receptacles:
  Observe all local and national regulations for storage of water polluting products.
  Information about storage in one common storage facility: Not required.
- Further information about storage conditions:
  Store in cool, dry conditions in well sealed receptacles.
  Storage temperature ≤ 60 °C
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters
- Components with limit values that require monitoring at the workplace:
  Observe all workplace limits for dust:
  TLV inhalable dust: 15 mg/m³ OSHA
  TLV respirable dust: 5 mg/m³ OSHA
- Exposure controls
- Personal protective equipment
- General protective and hygienic measures
  Keep away from foodstuffs, beverages and feed.
38.0.9

Do not eat, drink, smoke or sniff while working.
Do not breathe dust.
Avoid close or long term contact with the skin.
Avoid contact with the eyes.
Wash hands before breaks and at the end of work.

Breathing equipment:
Use breathing protection in case of dust formation.
If all workplace limits are observed and good ventilation is ensured, no special precautions necessary.

Protection of hands:
Protective gloves
Use heat resistant gloves when handling hot/molten product.
To avoid skin problems reduce the wearing of gloves to the required minimum.
Sensibilization by the components in the glove materials is possible.
Check the permeability prior to each renewed use of the glove.
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.

Material of gloves
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material
Protective gloves should be replaced at first signs of wear.
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection: Safety glasses
Body protection:
Wear heat-resistant protective clothing when handling hot/molten product.
Body protection must be chosen depending on activity and possible exposure.

Limitation and supervision of exposure into the environment
Do not allow to enter sewers/ surface or ground water.

9 Physical and chemical properties

Information on basic physical and chemical properties

General Information

Appearance:
Form: solid
Color: Opaque
Odor: odorless
Odor threshold: Not determined.

pH-value: Not applicable.

Change in condition
Melting point/Melting range: undetermined
Boiling point/Boiling range: undetermined
Fusion temperature / range: 93 - 110 °C (199 - 230 °F)

Flash point: 366 °C (691 °F) (ASTM D-1929B)
Flammability (solid, gaseous): Not determined.
Ignition temperature: 518 °C (964 °F) (ASTM D-1929B)
38.0.9

- Decomposition temperature: Not determined.
- Auto igniting: Product is not selfigniting.
- Danger of explosion: Product does not present an explosion hazard.
  Formation of ignitable/explosive dust/air mixtures possible.
- Explosion limits:
  - Lower: Not determined.
  - Upper: Not determined.
- Oxidizing properties: Not applicable
- Vapor pressure: Not applicable.
- Density at 20 °C (68 °F): 1.06 - 1.08 g/cm³ (8.846 - 9.013 lbs/gal)
- Relative density at 20 °C (68 °F): 1.06 - 1.08 (H₂O = 1)
- Vapour density (AIR = 1): Not applicable.
- Evaporation rate: Not applicable.
- Solubility in / Miscibility with Water: Insoluble
- Partition coefficient (n-octanol/water): Not determined.
- Viscosity:
  - dynamic: Not applicable.
  - kinematic: Not applicable.
- Other information: No further relevant information available.

### 10 Stability and reactivity

- Reactivity see 10.3
- Chemical stability
  - Thermal decomposition / conditions to be avoided:
    - No decomposition if used according to specifications.
    - Avoid impact, friction, heat, sparks, electrostatic charges.
  - Possibility of hazardous reactions: Risk of dust explosion
  - Conditions to avoid: Temperature over 425 °C
  - Incompatible materials: Strong oxidizing agents
  - Hazardous decomposition products:
    - Nitrogen oxides (NOx)
    - Carbon monoxide and carbon dioxide

### 11 Toxicological information

- Information on toxicological effects
- Acute toxicity:
  - LD/LC50 values that are relevant for classification: no data available
- Primary irritant effect:
  - on the skin: Dust particles may mechanically irritate the skin.
  - on the eye: Dust particles may mechanically irritate the eye.
- Subacute to chronic toxicity: no data available
- Additional toxicological information:
  - The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version.
  - When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.
38.0.9

Carcinogenic categories

- IARC (International Agency for Research on Cancer)
  - 9003-54-7 Styrene/acrylonitrile copolymer (SAN) 3
  - 100-42-5 Styrene 2B
  - 107-13-1 Acrylonitrile 2B
  - 75-09-2 Dichloromethane 2B

- NTP (National Toxicology Program)
  - 107-13-1 Acrylonitrile R
  - 75-09-2 Dichloromethane R

12 Ecological information

- Toxicity
  - Aquatic toxicity: No further relevant information available.
  - Persistence and degradability: No further relevant information available.
  - Bioaccumulative potential: No further relevant information available.
  - Mobility in soil: No further relevant information available.
  - Additional ecological information:
    - General notes: Water hazard class 1 (Self-assessment) (German regulation): slightly hazardous for water.
    - Results of PBT and vPvB assessment
      - PBT: Not applicable.
      - vPvB: Not applicable.
    - Other adverse effects: No further relevant information available.

13 Disposal considerations

- Waste treatment methods
  - Recommendation: Disposal must be made according to local/official regulations.

- Uncleaned packagings:
  - Recommendation: Disposal must be made according to local/official regulations.

14 Transport information

- UN-Number
  - DOT, ADR, IMDG, IATA: Void

- UN proper shipping name
  - DOT, ADR, IMDG, IATA: Void

- Transport hazard class(es)
  - DOT, ADR, IMDG, IATA: Void
  - Class: Void

- Packing group
  - DOT, ADR, IMDG, IATA: Void

- Environmental hazards:
  - Marine pollutant: No

- Special precautions for user
  - Not applicable.
15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture
  
  · SARA Section 355 (extremely hazardous substances)
    107-13-1 Acrylonitrile
  
  · SARA Section 313 (specific toxic chemical listings)
    100-42-5 Styrene
    107-13-1 Acrylonitrile
    75-09-2 Dichloromethane
  
  · TSCA (Toxic Substances Control Act)
    All ingredients are listed.
  
  · Prop 65 - Chemicals known to cause cancer
    107-13-1 Acrylonitrile
    75-09-2 Dichloromethane
  
  · Prop 65 - Chemicals known to cause developmental toxicity
    None of the ingredients is listed.

· Cancerogenity categories

· MAK (German Maximum Workplace Concentration)
  
  100-42-5 Styrene
  107-13-1 Acrylonitrile
  75-09-2 Dichloromethane

· Disturbance regulations: Directive 96/82/EC does not apply.

· Water hazard class:
  Water hazard class 1 (Self-assessment) (German regulation): slightly hazardous for water.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Abbreviations and acronyms:
  ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  IMDG: International Maritime Code for Dangerous Goods
  DOT: US Department of Transportation
  IATA: International Air Transport Association
  EINECS: European Inventory of Existing Commercial Chemical Substances
  ELINCS: European List of Notified Chemical Substances
  CAS: Chemical Abstracts Service (division of the American Chemical Society)
  NFPA: National Fire Protection Association (USA)
  HMIS: Hazardous Materials Identification System (USA)
  LC50: Lethal concentration, 50 percent
Trade name: ASA

LD50: Lethal dose, 50 percent

Sources These data are based on information submitted by pre-suppliers.